

Closure Instructions for 275 gal. & 330 gal.  
Reconditioned (Routine Maintenance) & Rebottled  
(Repair) UN 31HA1 IBC/ Tote



6" & 9" Fill Port Cap at 75 ft.-lbs +/- 5 ft.-lbs.  
2" plug in 6" or 9" Fill Port Cap 20 ft.-lbs +/- 2 ft.-lbs  
Valve Nut 55 ft.-lbs +/- 5 ft.-lbs