

# Closure Instructions for UN1A2 Steel Open Head

Revised 2-14-24



Steel 2" Bung with rubber gasket 30 ft/lbs  
Steel 1/2" Bung with rubber gasket 15 ft/lbs

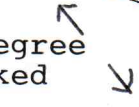
Lid, Ring, & Bolt Orientation Pattern:

Ring Bolt

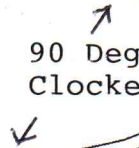


Ring

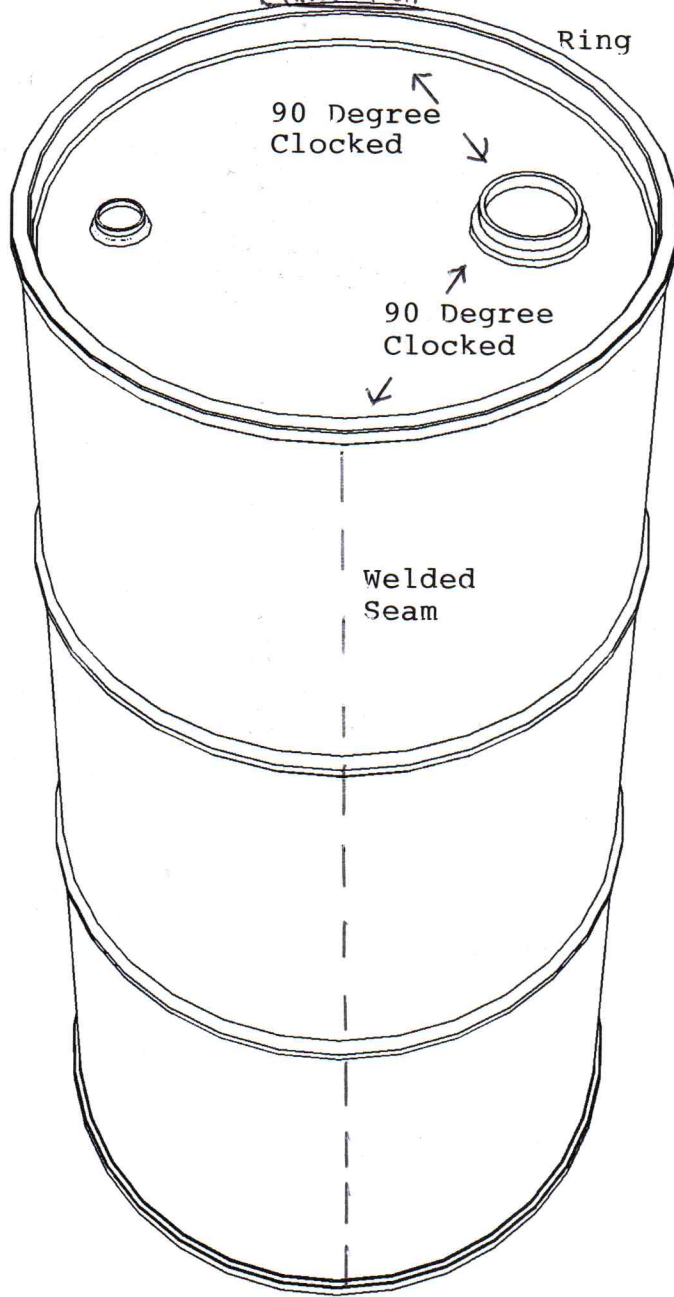
90 Degree  
Clockwise



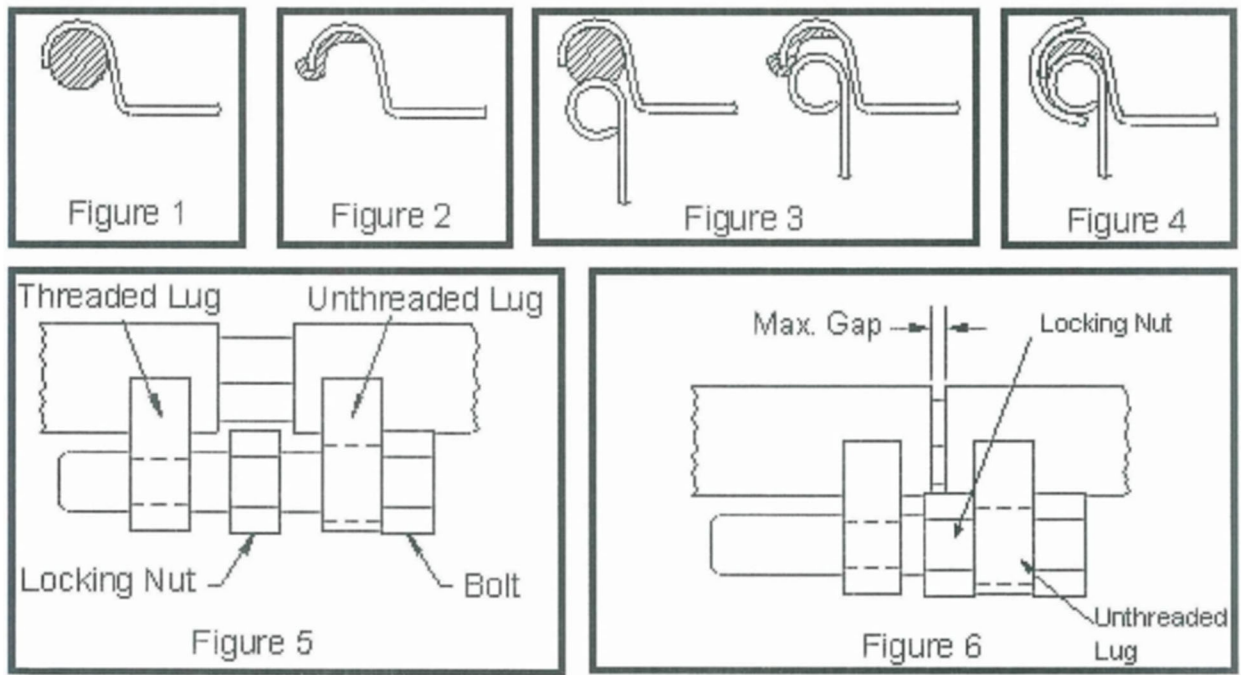
90 Degree  
Clockwise



Welded  
Seam



Bolt Torque  
90 ft/lbs minimum  
Jam Nut  
Snug plus 1/8 turn more



If ring ends touch use a different ring

