

Closure Instructions for UN 1H1 Poly Tight Head

Revised 1-3-23



Bung Closing Torques in ft.-lb.

2-inch buttress: L10 EPDM; L10B Buna; L10VT FPMii 20-25 ft.-lbs.

2-inch NPS: L16 EPDMii; L16B Buna; L16VT FPM; L16RVCLG 20-25 ft.-lbs.

2-inch buttress: L10V Vented EPDM; L10V-B Buna; L10V-VT FPM 20-25 ft.-lbs.

2-inch NPS: L16 Vented EPDM; L16V Buna; L16VT FPM 20-25 ft.-lbs.

2-inch NPS: L16R with L12EP 20-25 ft.-lbs.

2-inch ACT buttress: SA10B with A72 30-40 ft.-lbs.

3/4-inch NPS: C34 or C39 (S) AD with C31 EPDM; C31 Silicone 6-9 ft.-lbs.

L10R-HD with L11F-HD; L16RHD; and Santoprene® gaskets 25-30 ft.-lbs.

Metric: 70x6 BCS LR10W with LR11EP; 70x6 BCS LR10W with LR11VT 35-40 ft.-lbs.

Metric: 56x4 BCS LR17 with LR12EP 20-25 ft.-lbs.

Polycon® II : 2-inch NPS L16-6RK/EPDM 37-42 ft.-lbs.

Polycon® II : 3/4-inch NPD C34-6RK/EPDM 8-10 ft.-lbs