

# Closure Instructions for UN 1A2 Steel Open Head Revised 1-3-23

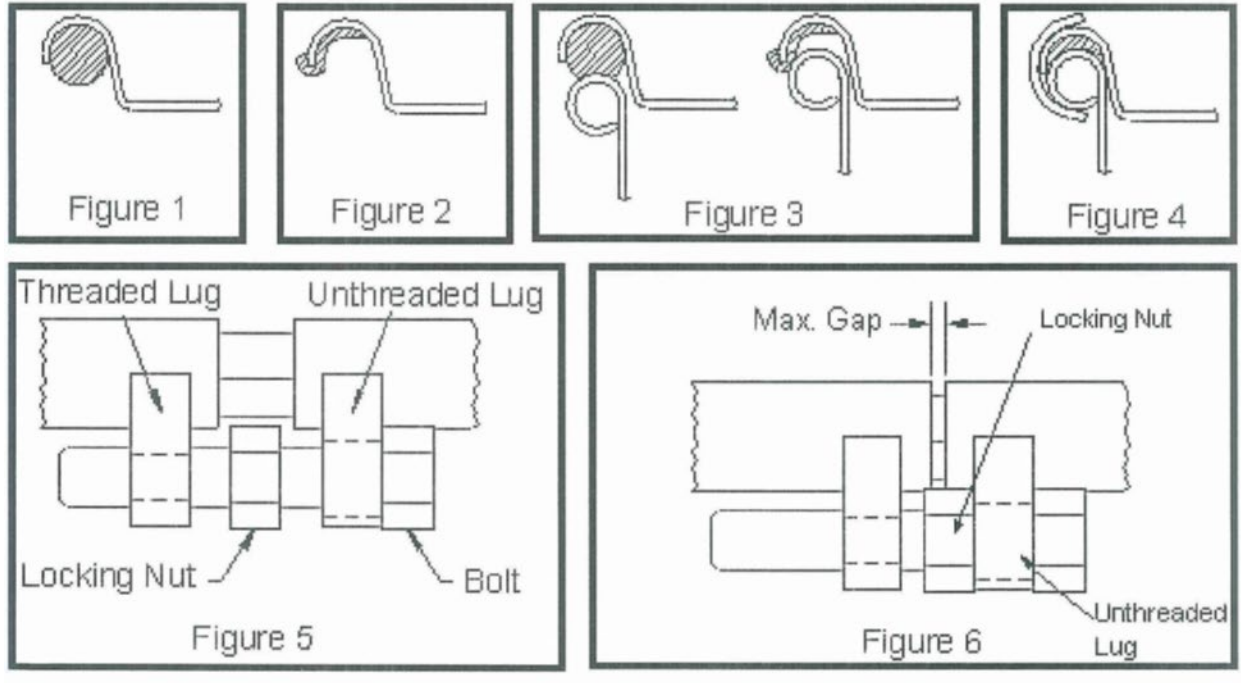


Bung Closing Torques in ft.-lbs. 3/4" Plug Torque then 2" Plug Torque listed below:

Tri Sure: Steel Plug - Steel Flange Rubber 15 ft.-lbs. 30 ft.-lbs.

Continued: Next Page for Lid & Ring Closure

## Lid Placement and Ring & Bolt



New Open Head New General Steel Drums With Out Locking Nut:

16 gauge body 15 – 20 ftlbs

12 gauge body 60 – 70 ftlbs.

